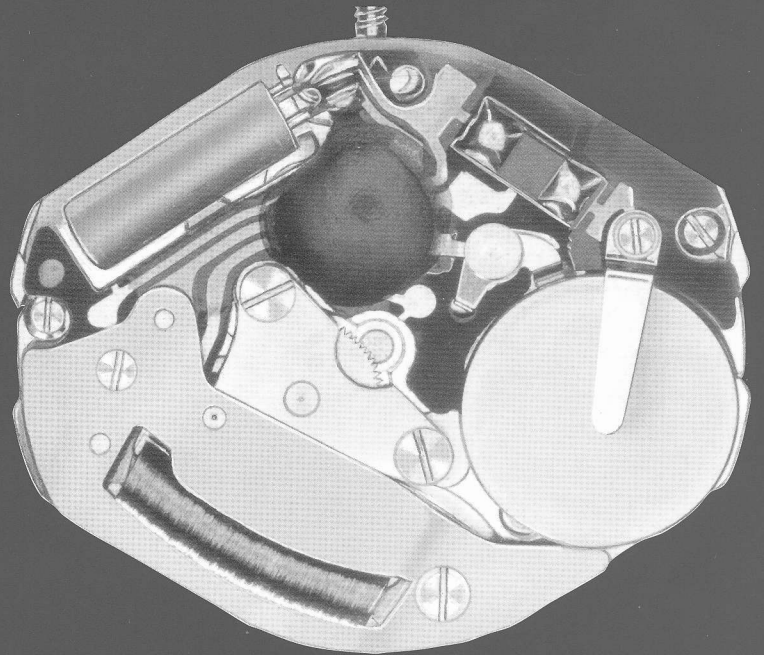
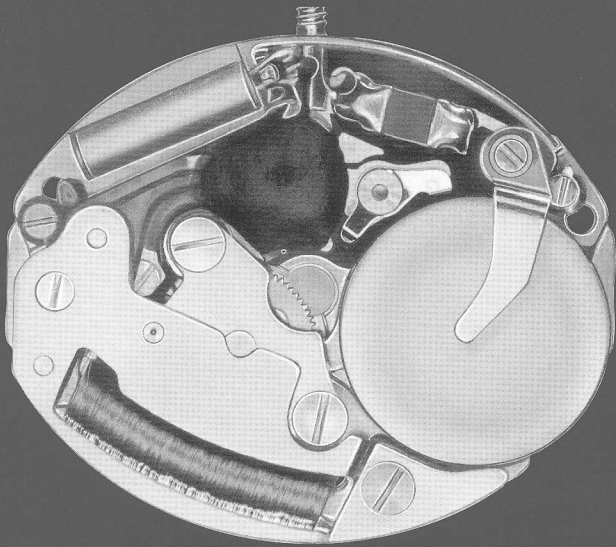




ISAQUARTZ



ISA 258 5¹/₂
268 6³/₄ - 8

H. 2.50



FABRIQUE D'ÉBAUCHES DE SONCEBOZ S.A.

Division électronique Isaquartz

2068 Hauterive/Neuchâtel (Suisse)

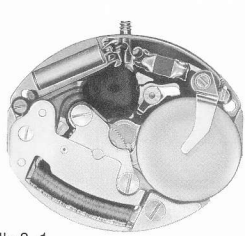
258

5 1/2

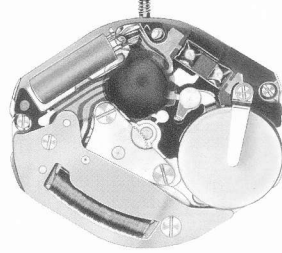
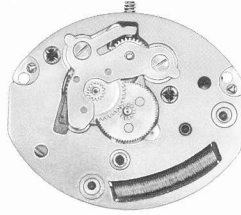
268

6 3/4 - 8

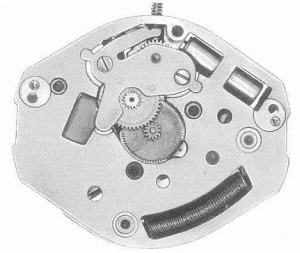
Mouvement électronique, quartz 32'768 Hz. Deux aiguilles. Moteur rotatif pas à pas, 3 pas par minute. Tige 2 positions.
Electronic movement, quartz 32'768 Hz. Two hands. Rotary stepping motor, 3 impulses minute. Stem 2 positions.



258



268



Echelle 2:1

Alimentation :

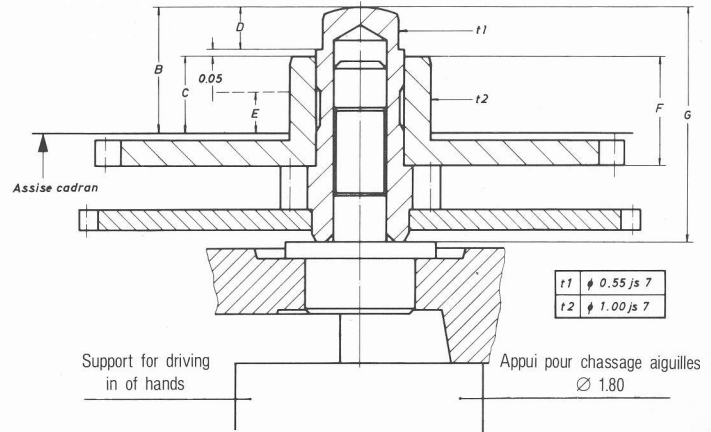
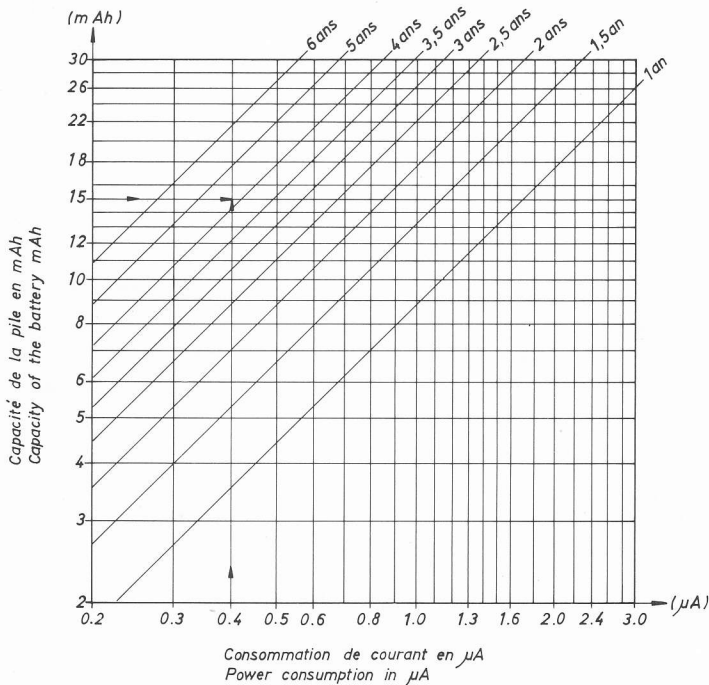
Current supply :	Cal.	pile / battery	capacité / capacity
	258/10/20	Ø 6.80 × 1.60	11 m Ah
	268/10/20	Ø 6.80 × 2.10	15 m Ah

Performances

Critères / Criteria	Conditions / Conditions	Min.	Typ.	Max.	Unités / Unities
Consommation / Power consumption	$U = 1.55 V \quad T = 25^\circ C$		0.40	0.70	μA
Marche instantanée / Instantaneous rate	$U = 1.55 V \quad T = 25^\circ C$	-0.65		+0.65	s/d / s/mois
Température de fonctionnement / Operating temperature		0		50	$^\circ C$
Résistance aux chocs / Shock-resistance	NIHS 91-10				
Résistance aux champs magnétiques / Resistance to magnetic influence	Norme magnétique CTM		1500	18.8	A/m / Oe
Autonomie avec pile de : / Autonomy with battery of :	11 mAh / 15 mAh		3 / 4		ans / years

Durée de vie d'une pile en fonction de sa capacité et d'une décharge constante

Function duration of a battery in relation with his capacity and a constant discharge



N°	Hauteur Aiguillage / Height Handfitting			Height Handfitting		
	B	C	D	E	F	G
1 * réduit	0.90	0.55	0.30	0.30	0.79	1.68
2 normal	1.15	0.80	0.30	0.40	1.04	1.93

* Pour aiguillage N° 1, cadran épaisseur 0.30
For handfitting N° 1, thickness dial 0.30

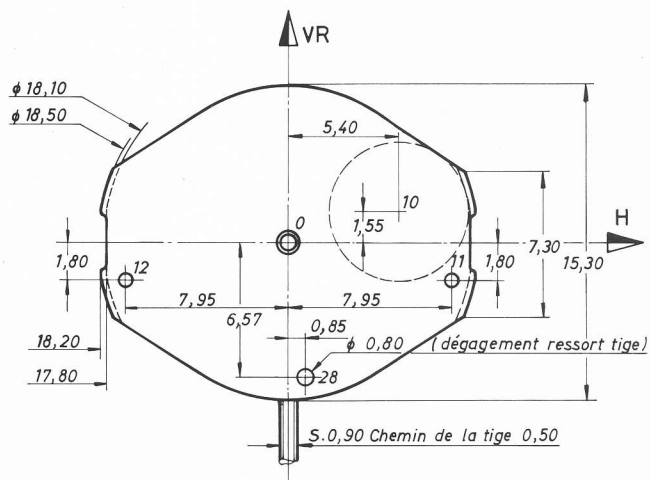
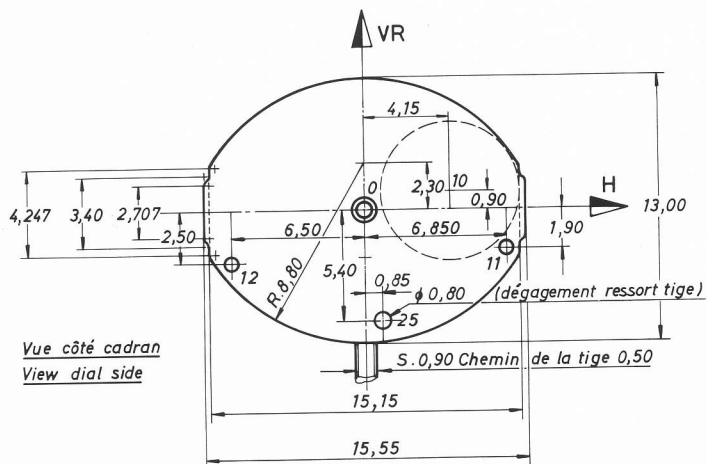
N°	Dimensions des aiguilles / Hands dimensions			Hands dimensions		
	d 1	h 1	e 1	d 2	h 2	e 2
1 * réduit	1.00	0.50	0.12	0.55	0.30	0.16
2 normal	1.00	0.60	0.16	0.55	0.30	0.16

Aiguille de minute :
Minute hand :

Balourd maxi conseillé : 0.3 μNm (3 mg cm)

Maxi umbalance conseled :

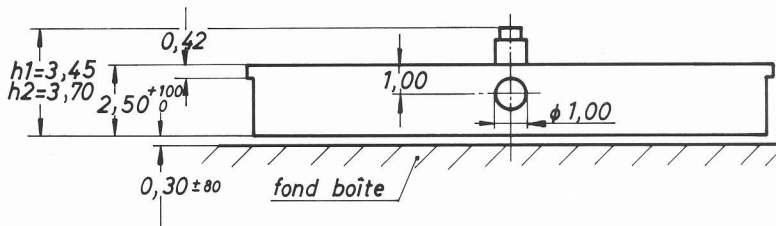
Masse maxi conseillée : 10 mg
Maxi mass consoled :



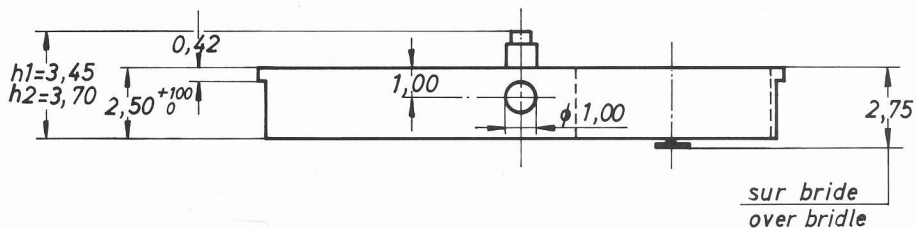
Position des pieds de cadran
identique au cal. ISA 369
Position of dial feet
identical to cal. ISA 369

258/10 & 268/10

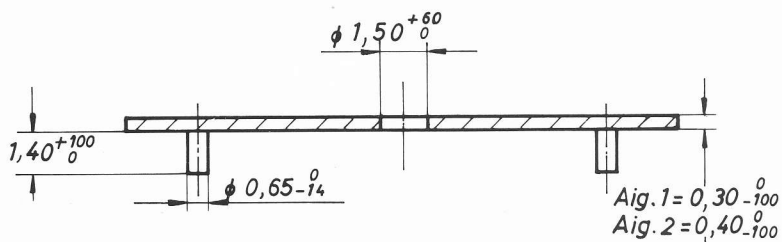
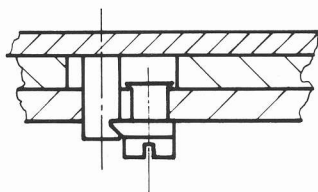
Valeurs communes
Commun values



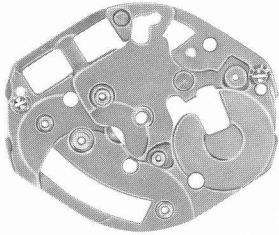
258/20 & 268/20



Fixation de cadran
Fixation of dial



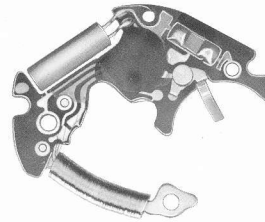
268/10



10.020.07



10.048



10.513.06



20.570



20.582



20.584.1



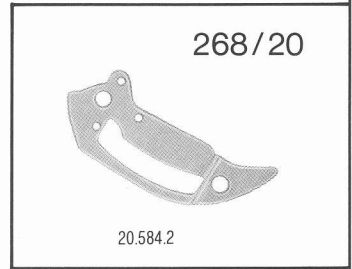
20.651



20.761.1



61.050



268/20

20.584.2

No LISTE DES FOURNITURES

- 10.020.07 Platine empierrée
- 10.048 Pont de rouage
- 10.513.06 Module électronique, monté avec bobine, bride d'alimentation
- 20.570 Pile
- 20.582 Stator
- 20.584.1 Ecran magnétique
- 20.651 Isolateur de pile
- 20.761.1 Bride de pile positive latérale
- 61.050 Ressort de tige monté

268/20 20.584.2 Ecran magnétique

LIST OF MATERIALS

- Main plate, jewelled
- Train wheel bridge
- Electronic module, assembled with coil, power connection
- Battery
- Stator
- Magnetic screen
- Battery insulator
- Lateral positive bridle battery
- Handsetting stem spring, mounted

Magnetic screen

BESTANDTEILE

- Werkplatte, mit Stein
- Räderwerkbrücke
- Elektronik-Baugruppe, montiert mit Spule, Stromversorgungsbugel
- Batterie
- Stator
- Magnetschirm
- Isolation für Batterie
- Batteriebugel positiv lateral
- Feder für Welle, montiert

Magnetschirm

PIÈCES COMMUNES

COMMUN PIECES

GEMEINSAME STÜCKE

258/10 – 268/10



20.580



30.012



31.041



31.046.1
31.046.2



31.083.1
31.083.2



51.020.21



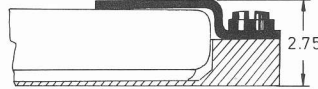
81.337



88.504.1



88.548.1



258/20 & 268/20



20.761.2

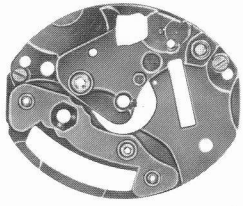


88.504.2

- 20.580 Rotor
- 30.012 Roue intermédiaire
- 31.041 Roue de minuterie
- 31.046.1 Roue des heures réduite h1 = 0.79
- 31.046.2 Roue des heures... h2 = 1.04
- 31.083.1 Chaussée complète réduite h1 = 1.68
- 31.083.2 Chaussée complète... h2 = 1.93
- 51.020.21 Tige de mise à l'heure S 0.90
- 81.337 Tenon de centre
- 88.504.1 Vis multiple h = 1.65
- 88.548.1 Vis de ressort de tige h = 0.95
- 258/20 & 268/20 20.761.2 Bride de pile positive couvrante
- 88.504.2 Vis de bride de pile couvrante

- Rotor
- Intermediate wheel
- Minute wheel
- Hour wheel reduced h1 = 0.79
- Hour wheel... h2 = 1.04
- Cannon pinion reduced h1 = 1.68
- Cannon pinion... h2 = 1.93
- Handsetting stem S 0.90
- Cannon pinion stud
- Manifold screw h = 1.65
- Handsetting stem spring screw h = 0.95
- Battery clamp (above)
- Battery clamp screw

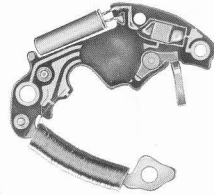
- Rotor
- Zwischenrad
- Wechselrad
- Stundenrad reduziert h1 = 0.79
- Stundenrad... h2 = 1.04
- Minutenrohr reduziert h1 = 1.68
- Minutenrohr h2 = 1.93
- Stellwelle S 0.90
- Lagerstift für Minutenrohr
- Mehrzweckschraube h = 1.65
- Feder für Welle Schraube h = 0.95
- Batteriehaltfeder
- Batteriehaltfeder-Schraube



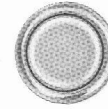
10.020.07



10.048



10.513.06



20.570



20.584.1



20.651



20.653



20.761.1



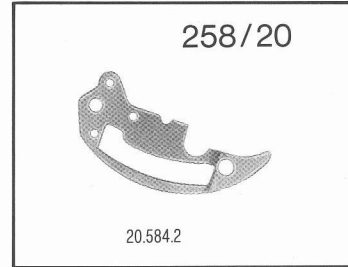
61.050



88.504.3



88.548.2



20.584.2

No LISTE DES FOURNITURES

10.020.07	Platine empiercée
10.048	Pont de rouage, 0 ou 1 pierre
10.513.06	Module électronique, monté avec bobine, bride d'alimentation
20.570	Pile
20.584.1	Ecran magnétique
20.651	Isolateur de pile
20.653	Isolateur de bride d'alimentation
20.761.1	Bride de pile positive latérale
61.050	Ressort de tige monté
88.504.3	Vis de pont h = 1.35
88.548.2	Vis de ressort de tige h = 1.50

258/20 20.584.2

Ecran magnétique

LIST OF MATERIALS

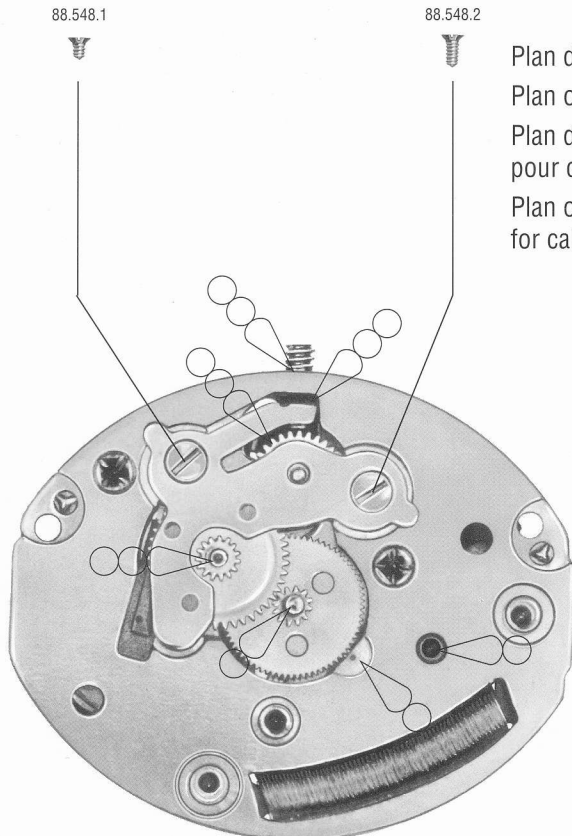
Main plate, jewelled
Train wheel bridge, 0 or 1 jewel
Electronic module, assembled with coil, power connection
Battery
Magnetic screen
Battery insulator
Power connection insulator
Lateral positive bridge battery
Handsetting stem spring (setting wheel mounted)
Bridge screw h = 1.35
Handsetting stem spring screw h = 1.50

Magnetic screen

BESTANDTEILE

Werkplatte, mit Stein
Räderwerkbrücke, 0 oder 1 Stein
Elektronik-Baugruppe, montiert mit Spule, Stromversorgungsbugel
Batterie
Magnetschirm
Isolation für Batterie
Isolation für Stromversorgungsbugel
Batteriebugel positiv, lateral
Feder für Welle, montiert
Brückenschraube h = 1.35
Feder für Welle Schraube h = 1.50

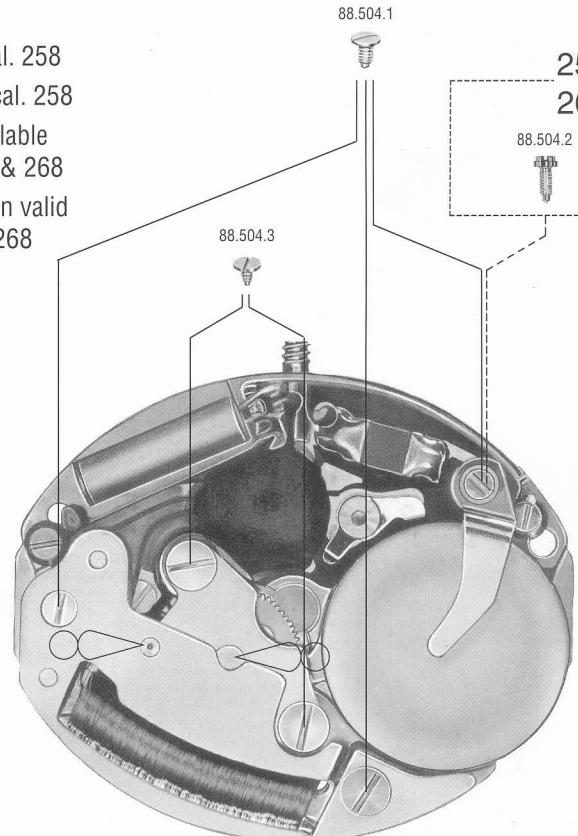
Magnetschirm



88.548.1

88.548.2

Plan de vissage cal. 258
 Plan of screwing cal. 258
 Plan de huilage valable pour calibres 258 & 268
 Plan of lubrication valid for caliber 258 & 268



88.504.1

88.504.3

88.504.2

258/20
 268/20

○ ○ Huile fine (Mæbius 9030) Fine Oil
 ○ ○ Huile épaisse (Mæbius 8141) Thick Oil